PA 4500 Filament

Recommended Print Settings

BEST ADVICE FOR SUCCESSFUL PRINTING EXPERIENCE

- Make sure filament is dry prior to printing. Use in-line drying or dry in an oven at 70-75°C for several hours and repeat as necessary.
- Use a CC 0.6 core from Ultimaker.
- Do not print at a temperature above 240° C.
- Clean the print core after every long build or after several short builds.

240°C - 260°C

50°C

- Print Speed: 70 mm/s
- Infll Speed: 70 mm/s
- Wall Speed: 30 mm/s
- Initial Layer Speed: 20 mm/s
- Regular Fan Speed: 20%

PVA glue stick

If using Ultimaker Cura, enable the Jabil PA 4500 material profle available in the Marketplace or manually type in the settings from the information above.

©Jabil, Inc. 2023 Disclaimer: Due to the large variety of printers and part geometries, the given process parameters are a guideline.